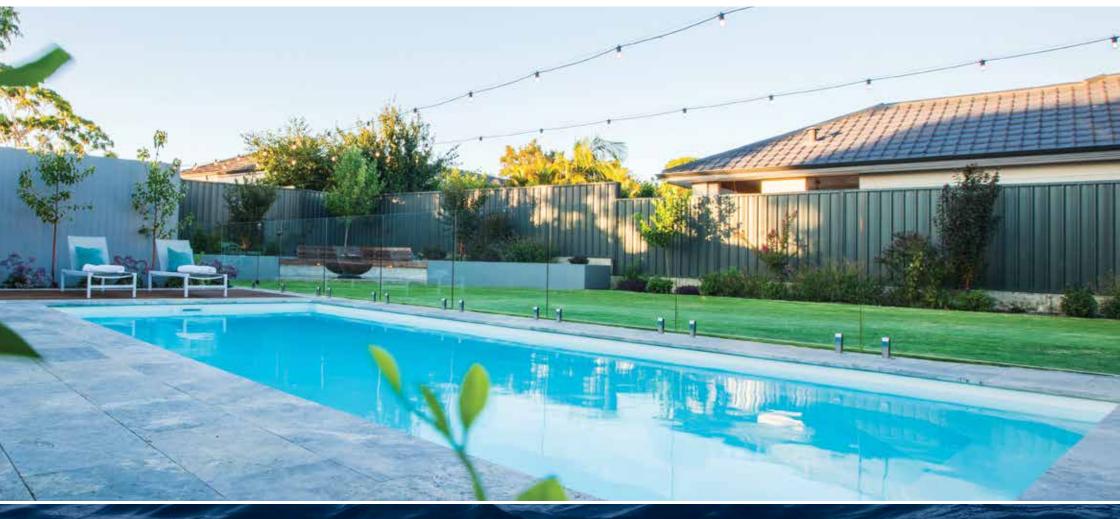


POOLS

LEEDER MARINE



Superior MARINE STRENGTH FIBREGLASS POOLS





Back in the 1950's, the Piesse family began building custom built timber lap strake boats in Fremantle, Western Australia. Within three years, they began to build in fibreglass which, at that time, was a new and revolutionary technology. In 1973, the Piesse family's Leeder Marine began building a range of radically designed fibreglass boats which evolved into new and exciting styles that gained wide popularity and set the company on a sound foundation.

Over the past years, all this experience and expertise has been formulated into Riverina Pools.

Utilising advanced construction techniques and products developed in the marine industry (where there is no tolerance or room for error) enabled Riverina Pools to manufacture its range of pools to exacting Australian engineered standards.

Riverina Pools use only the highest grades of vinyl ester resins and glass fibre products available in the manufacture of our pools which gives us the confidence in providing you with a lifetime construction warranty.

All of this experience and technology has allowed Riverina Pools to develop a constantly growing export market, both nationally and internationally.

Founded by
LEEDER
MARINE
1973

#### SIMPLY STUNNING

Beautiful yet fun, spacious yet not imposing, luxury at a price you can afford.

Allow us to integrate one of our stunning pools into your lifestyle today.

With a Riverina pool, you will be swimming in quality and style with the latest designs and colours.

We pride ourselves on having no surprise costs in our quotes and our experieded sales team will work with you to find the right pool and package to suit your budget and lifestyle.

We are committed to ensuring that all our clients and their families are welcomed through our doors with attentiveness and consideration. Our enthusiastic staff are highly committed and loyal, with a strong belief that a Riverina pool is a valuable investment in one's property. With this in mind, our commitment and passion for achieving "another happy customer" is our priority and success.

#### INTERNATIONALLY RECOGNISED

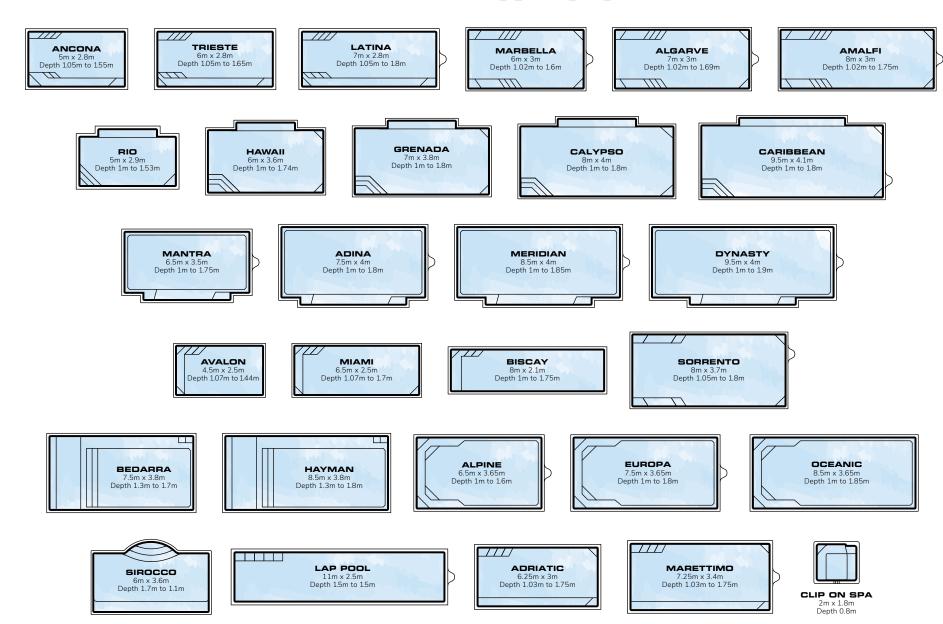
Riverina Pools provides peace of mind and accreditation recognised throughout Australia and overseas.

Guaranteed with a full lifetime structural warranty and superior fade resistant marine grade gelcoat.

We are a SPASA award winning pool company.



### THE RIVERINA COLLECTION



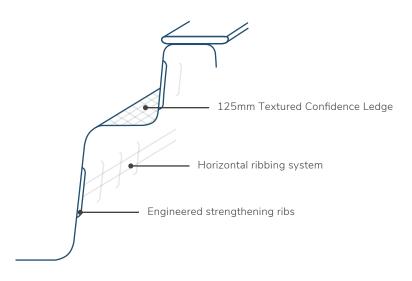


## CHILD CONFIDENCE LEDGE

Have peace of mind knowing your children can find their way around the pool with absolute support, self assurance and awareness. Our new range of pools have been specifically designed for children to gain confidence in the water while learning to swim.

Riverina's range of 'Confidence Ledge' pools offer a massive 125mm confidence ledge, the widest available on the Australian market, with the added security of a textured pattern for extra foot grip.

Child Confidence Ledge is available in the Alpine, Europa, Oceanic, Mantra, Adina, Meridian, Dynasty, Bedarra and Hayman designs.



# SUPERIOR MARINE STRENGTH

Our pools are manufactured using the same method and technology as our marine range of boats. From government patrol boats to 5m-20m leisure crafts.

All materials used in the manufacturing process of our pools and boats are purchased directly from only one leading supplier.

During the process of manufacturing your swimming pool, detailed procedures are performed during each stage including the thickness of material being applied, correct positioning of ribbing and correct atmospheric temperature conditions. Weights of all materials being used are recorded during the manufacturing process.

Once the pool has been completed, it is then removed from the mould for inspection and electronic testing of the internal surface and thickness of the shell.

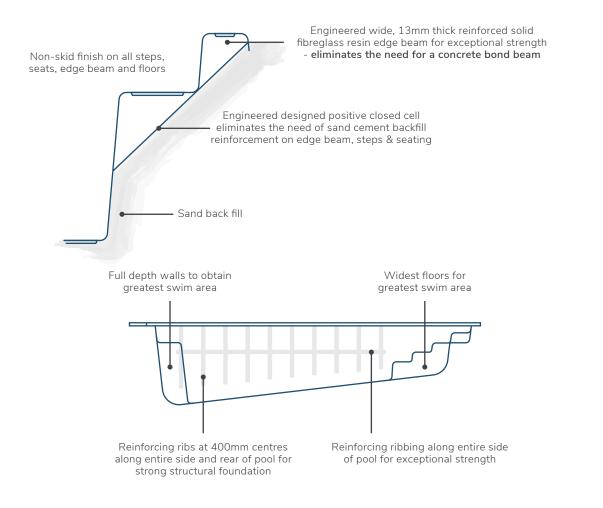
All relevant testing must comply to the Australian Standards. The inspection results are recorded and archived for future reference when required.

With over 47 years experience in the pool and marine industry, Riverina Pools can offer you the very latest and best swimming pool design, construction and technology.



#### STRUCTURAL INTEGRITY

When you purchase a Riverina pool, manufactured in Western Australia, you have peace of mind knowing the pool is manufactured and engineered to provide you and your family and friends with a lifetime of enjoyment. Take the time to look deeper into a Riverina pool's construction and relax in the fact that your pool will stand the test of time.









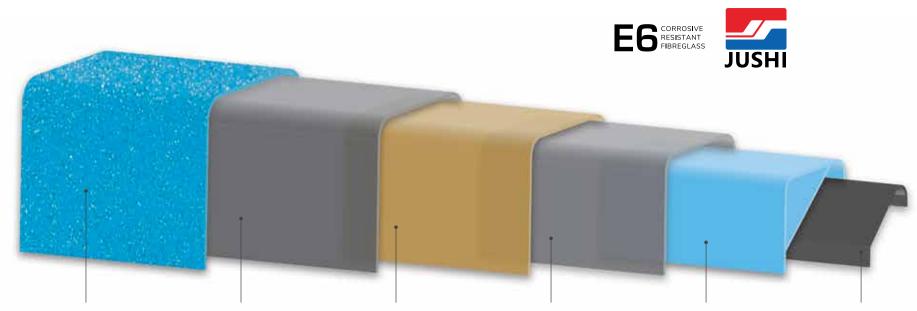
Thickness test

Barcol test

## **CONSTRUCTION LAYERS**

Superior marine strength fibreglass pools with Micropure:

- Exceptional fade resistance
- Marine grade ISO NPG Gelcoats
- Micropure reduces bacterial and algae growth
  - Built to Australian Standard 1838:2021



## COSMETIC

Approved marine grade ISO NPG gelcoat for extreme conditions and UV.

#### PROTECTION

Vinyl ester resin with fibreglass membrane. Superior water proof protection layer.

#### STRUCTURAL

Isophthalic resin initial structural layer. Consistent cure. Extreme water resistance.

#### STRENGTH

Isophthalic resin extra strength structural layer. Consistent cure. Extreme water resistance.

#### SUPPORT

Reinforced fibreglass mouldings to pool walls, edge beam and steps for superior strength.

#### PROTECTIVE

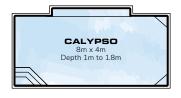
Final protective of terephthalic resin to prevent moisture ingress.





## CALYPSO

Bring chic contemporary style to your outdoor space with this range of pool designs. With a generous side martini seat and corner swim outs, entertaining is a breeze while still providing plenty of space for swimming. Available in five size ranges to fit any backyard.



MODEL	LENGTH	WIDTH	DEPTH
Rio	5m	2.9m	1m – 1.53m
Hawaii	6m	3.6m	1m – 1.74m
Grenada	7m	3.8m	1m – 1.8m
Calypso	8m	4m	1m – 1.8m
Caribbean	9.5m	4.1m	1m – 1.8m

**Pool Colour:** Cottesloe Water Silver All dimensions are approximate.



## DYNASTY

This range of pools has everything you need to suit your family, from younger children up to teenagers.

A large entry step with martini seat can be turned into the perfect relaxation zone with the addition of optional spa jets. Part of the Child Confidence Ledge series, it is available in four sizes to suit various sized outdoor spaces.



MODEL	LENGTH	WIDTH	DEPTH
Mantra	6.5m	3.5m	1m – 1.75m
Adina	7.5m	4m	1m – 1.8m
Meridian	8.5m	4m	1m – 1.85m
Dynasty	9.5m	4m	1m – 1.9m

**Pool Colour:** Turquoise Beach Silver
All dimensions are approximate.



# **BISCAY**

The 8m Biscay is perfect for narrow spaces that still have plenty of length. Side entry steps including a full width martini seat feature in the shallow end while the rest of the pool is left free for swimming or play.

The sleek, geometric lines can be further enhanced with modern coping and paving. Don't forget to add the barbie for the perfect Aussie outdoor entertaining space!



MODEL	LENGTH	WIDTH	DEPTH
Biscay	8m	2.1m	1m – 1.75m

**Pool Colour:** Singleton Beach Silver All dimensions are approximate.



# **BEDARRA**

Have a beach party in your own backyard with this latest design featuring a generous beach entry area and wide entry steps.

A full-length martini seat can be used as a relaxation zone and the confidence ledge is perfect for young children learning to swim. Add a couple of waterproof bean bags to the wading area and you won't need to leave home all summer!



MODEL	LENGTH	WIDTH	DEPTH
Bedarra	7.5m	3.8m	1.3m – 1.7m
Hayman	8.5m	3.8m	1.3m – 1.8m

**Pool Colour:** Cottesloe Water Silver All dimensions are approximate.



## **MARETTIMO**

Suited to small or medium backyards, this range features a full-length martini seat with step entry. Generous side entry steps and deep end swim out provide convenient access in and out of the pool.

The geometric design is the perfect complement to modern architectural styles and landscaping, transforming your outdoor space into your dream entertaining area.



MODEL	LENGTH	WIDTH	DEPTH
Adriatic	6.25m	3m	1.03m – 1.75m
Marettimo	7.25m	3.4m	1.03m – 1.75m

**Pool Colour:** Singleton Beach Silver All dimensions are approximate.



# **ALGARVE**

An ageless design that is perfect for narrower spaces, this range provides uninterrupted swimming space with twin side entry steps and deep end swim outs. With three sizes to choose from, you can create the perfect balance of pool and entertaining space in your outdoor area.



MODEL	LENGTH	WIDTH	DEPTH
Marbella	6m	3m	1.02m – 1.6m
Algarve	7m	3m	1.02m - 1.69m
Amalfi	8m	3m	1.02m – 1.75m

**Pool Colour:** Singleton Beach Silver
All dimensions are approximate.



# LATINA

This classical, sophisticated series has been created to be the centrepiece of your entertainment zone. The full-length martini seat down one side can become your favourite relaxation spot with the addition of optional spa jets.

Three entry steps in the shallow end mean you can enter and exit from either side of the pool. Add waterline tiles for additional wow factor.



MODEL	LENGTH	WIDTH	DEPTH
Ancona	5m	2.8m	1.05m – 1.55m
Trieste	6m	2.8m	1.05m - 1.65m
Latina	7m	2.8m	1.05m – 1.8m

**Pool Colour:** Singleton Beach Silver
All dimensions are approximate.



# LAP POOL

The perfect solution for long, narrow spaces, the Lap Pool is ideal for backyard exercise or simply having plenty of space to splash around.

Great for modern townhouses and busy lifestyles, the constant depth of 1.5m makes for easy lap swimming. Internal side mounted steps take up minimal space and allow the classic lines of this pool to flow.



MODEL	LENGTH	WIDTH	DEPTH
Lap Pool	11m	2.5m	1.5m – 1.5m

**Pool Colour:** Singleton Beach Silver All dimensions are approximate.



# SORRENTO

Another classic geometric design, this pool offers dual unobstructive entry steps on both sides of the shallow end as well as twin deep end swim outs.

Modern and practical, this style suits all backyards and is ideal for swimming and entertaining without compromising on features and design.



MODEL	LENGTH	WIDTH	DEPTH
Sorrento	8m	3.7m	1.05m – 1.8m

**Pool Colour:** Middleton Beach Silver All dimensions are approximate.



# MIAMI

Turn on the light and illuminate your outdoor space at night to create a stunning alfresco area perfect for those warm summer evenings. Sleek lines and a narrow width make this a current design suited to smaller outdoor spaces.

The space saving side steps allow for a generous swimming space. Sit back and relax on the extended seat across the shallow end and enjoy the view.



MODEL	LENGTH	WIDTH	DEPTH
Avalon	4.5m	2.5m	1.07m – 1.44m
Miami	6.5m	2.5m	1.07m – 1.7m

**Pool Colour:** Singleton Beach Silver
All dimensions are approximate.



# SIROCCO

With all the stylish curves of the Pacific, the Sirocco is a smaller sized pool that is still packed with features including rounded entry steps and a full-length seating ledge.

The curved side entry allows you to step into either the shallow or deep end to cool off on a scorching hot day.



MODEL	LENGTH	WIDTH	DEPTH
Sirocco	6m	3.6m	1.7m – 1.1m

**Pool Colour:** Singleton Beach Silver All dimensions are approximate.



# **EUROPA**

Part of the Child Confidence Ledge series, these pools have a unique entry area featuring plenty of seating options to cater to the needs of your family and friends.

The generous width provides lots of space for pool games and splashing around and the confidence ledge is a great rest spot for children learning to swim.



MODEL	LENGTH	WIDTH	DEPTH
Alpine	6.5m	3.65m	1m – 1.6m
Europa	7.5m	3.65m	1m – 1.8m
Oceanic	8.5m	3.65m	1m – 1.85m

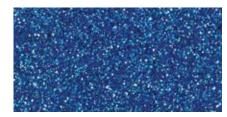
**Pool Colour:** Cottesloe Water Silver All dimensions are approximate.

# THE ULTIMATE POOL FINISH

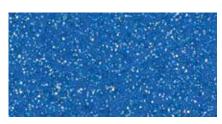
Our stunning range of colours have exceptional fade resistance and sun protection for your pool. With a wide range of options available, take the time to select the one that best suits the vision you have for your outdoor space and landscaping.

Plants, trees, paving selection and the time of day can all affect the colour of your pool. If you want to highlight the reflective qualities of the water, choose a dark colour. The water will also be warmer as the dark colour absorbs the sun's warmth. Lighter colours will make your pool look larger and are generally cooler than a darker coloured pool.

#### **DIAMOND LUSTRE**



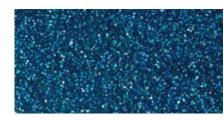
Cottesloe Water Silver



Middleton Beach Silver



Singleton Beach Silver



Turquoise Beach Silver



Silhouette Sand



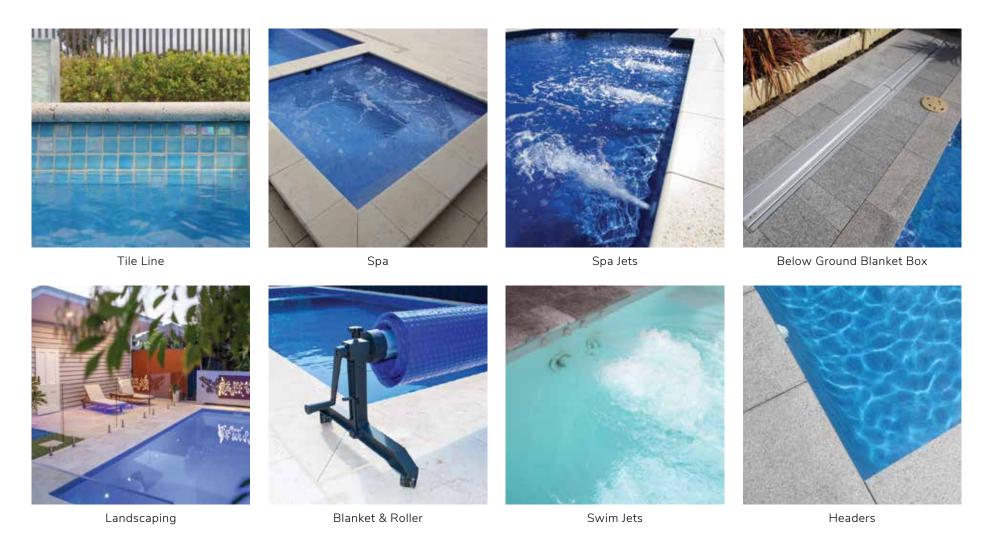
Grey Sky Silver

Every effort has been made to represent true colours, however variations may occur due to the printing process.

We recommend viewing colour samples before choosing your pool colour.

## **FINISHING TOUCHES**

Complete your dream outdoor living space with our range of accessories designed to help you maximise the enjoyment of your new pool and make it the centrepiece of your backyard. From the essentials like fencing through to spectacular tile line additions, Riverina Pools can help you create the perfect pool for you and your family.









**Rockingham** 93 Dixon Road **08 9527 1223** 

Joondalup Cnr Winton & Mercer Street 08 9301 4147

Open: 10am – 4pm Monday to Saturday

12pm – 4pm Sunday & Public Holidays

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