

LEEDER MARINE



Superior MARINE STRENGTH FIBREGLASS POOLS



WELCOME TO RIVERINA Back in the 1950's, the Piesse family began building custom built timber lap strake boats in Fremantle, Western Australia. Within three years, they began to build in fibreglass which, at that time, was a new and revolutionary technology. In 1973, the Piesse family's Leeder Marine began building a range of radically designed fibreglass boats which evolved into new and exciting styles that gained wide popularity and set the company on a sound foundation. Over the past years, all this experience and expertise has been formulated into Riverina Pools. Utilising advanced construction techniques and products developed in the marine industry (where there is no tolerance or room for error) enabled Riverina Pools to manufacture its range of pools to exacting Australian engineered standards. Riverina Pools use only the highest grades of vinyl ester resins and glass fibre products available in the manufacture of our pools which gives us the confidence in providing you with a lifetime construction warranty. All of this experience and technology has allowed Riverina Pools to develop a constantly growing export market, both nationally and internationally.

Founded by
LEEDER
MARINE
1973

SIMPLY STUNNING

Beautiful yet fun, spacious yet not imposing, luxury at a price you can afford.

Allow us to integrate one of our stunning pools into your lifestyle today.

With a Riverina pool, you will be swimming in quality and style with the latest designs and colours.

We are committed to ensuring that all our clients and their families are welcomed through our doors with attentiveness and consideration. Our enthusiastic staff are highly committed and loyal, with a strong belief that a Riverina pool is a valuable investment in one's property. With this in mind, our commitment and passion for achieving "another happy customer" is our priority and success.

INTERNATIONALLY RECOGNISED

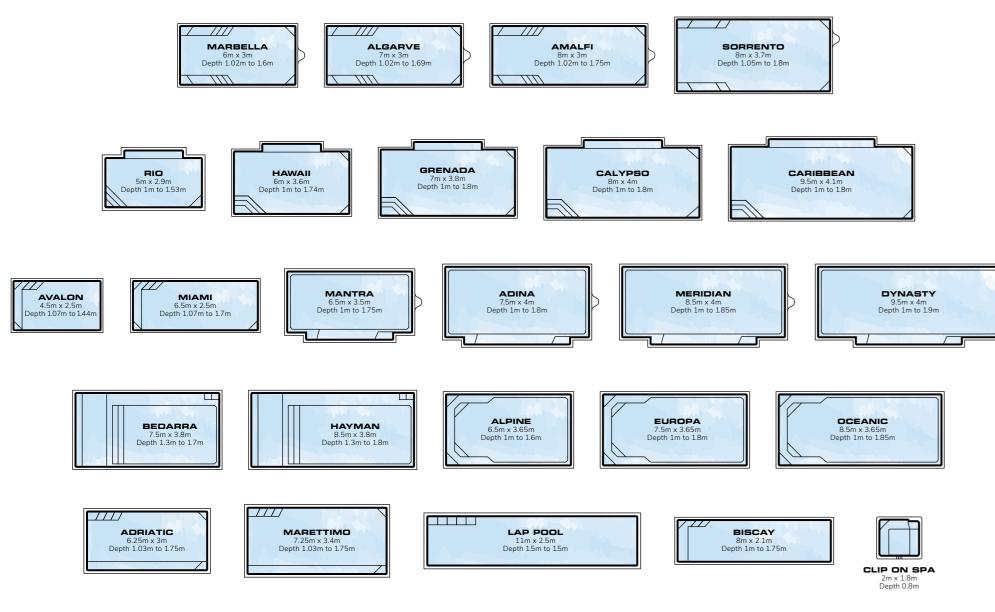
Riverina Pools provides peace of mind and accreditation recognised throughout Australia and overseas.

Guaranteed with a full lifetime structural warranty. Superior fade resistant marine grade gelcoat.

We are a SPASA award winning pool company.

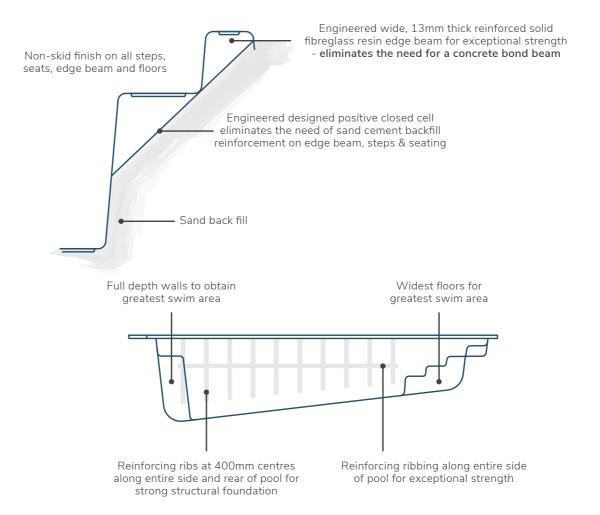


THE RIVERINA COLLECTION



STRUCTURAL INTEGRITY

When you purchase a Riverina pool, manufactured in Australia, you have peace of mind knowing the pool is manufactured and engineered to provide you and your family and friends with a lifetime of enjoyment. Take the time to look deeper into a Riverina pool's construction and relax in the fact that your pool will stand the test of time.

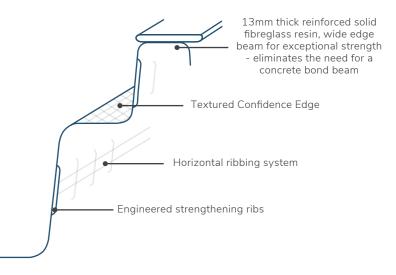


CHILD CONFIDENCE LEDGE

Have peace of mind knowing your children can find their way around the pool with absolute support, self assurance and awareness. Our new range of pools have been specifically designed for children to gain confidence in the water while learning to swim.

Riverina's range of 'Confidence Ledge' pools offer a massive 125mm confidence ledge, the widest available on the Australian market, with the added security of a textured pattern for extra foot grip.

Child Confidence Ledge is available in the Alpine, Europa, Oceanic, Mantra, Adina, Meridian, Dynasty, Bedarra and Hayman designs.



SUPERIOR MARINE STRENGTH

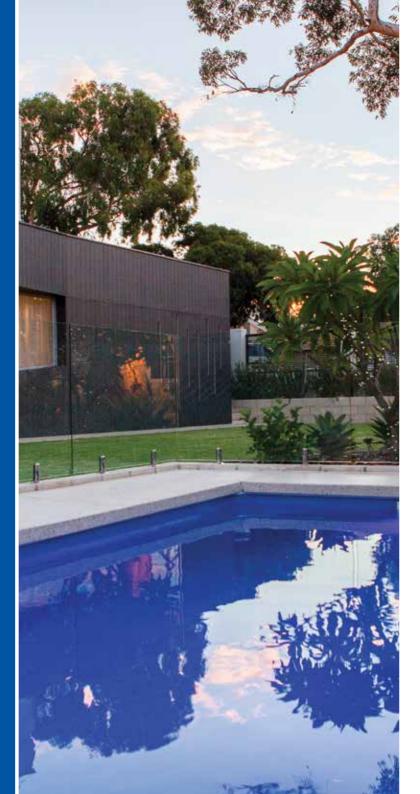
Our pools are manufactured using the same method and technology as our marine range of boats. From government patrol boats to 5m-20m leisure crafts.

All materials used in the manufacturing process of our pools and boats are purchased directly from only one leading supplier.

During the process of manufacturing your swimming pool, detailed procedures are performed during each stage including the thickness of material being applied, correct positioning of ribbing and correct atmospheric temperature conditions. Weights of all materials being used are recorded during the manufacturing process.

Once the pool has been completed, it is then removed from the mould for inspection and electronic testing of the internal surface and thickness of the shell. All relevant testing must comply to the Australian Standards. The inspection results are recorded and archived for future reference when required.

> With over 47 years experience in the pool and marine industry, Riverina Pools can offer you the very latest and best swimming pool design, construction and technology.





Thickness test



Barcol test

CONSTRUCTION LAYERS

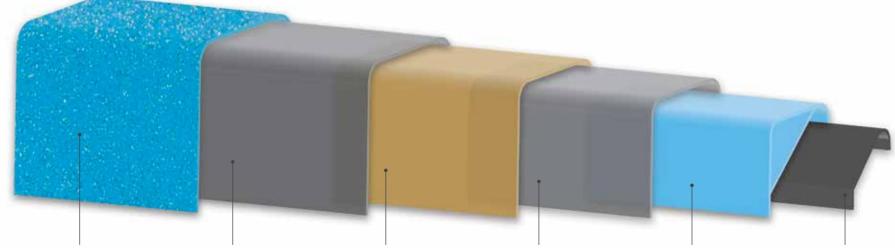
Superior marine strength fibreglass pools with Micropure:

- Exceptional fade resistance
- Marine grade ISO NPG Gelcoats
- Micropure reduces bacterial and algae growth
- Built to Australian Standard 1838:2021



SUPPORT





COSMETIC

Approved marine grade ISO NPG gelcoat for extreme conditions and UV.

PROTECTION

Vinyl ester resin with fibreglass membrane. Superior water proof protection layer.

Isophthalic resin initial structural layer. Consistent cure.

STRUCTURAL

Isophthalic resin extra strength structural layer Consistent cure. Extreme water resistance. Extreme water resistance.

STRENGTH

Reinforced fibreglass mouldings to pool walls, edge beam and steps for superior strength.

PROTECTIVE

Final protective of terephthalic resin to prevent moisture ingress.



ALGARVE

An ageless design that is perfect for narrower spaces, this range provides uninterrupted swimming space with twin side entry steps and deep end swim outs. With three sizes to choose from, you can create the perfect balance of pool and entertaining space in your outdoor area.



MODEL	LENGTH	WIDTH	DEPTH
Marbella	6m	3m	1.02m – 1.6r
Algarve	7m	3m	1.02m – 1.69
Amalfi	8m	3m	1.02m – 1.75

Pool Colour: Singleton Beach Silver All dimensions are approximate.



SORRENTO

Another classic geometric design, this pool offers dual unobstructive entry steps on both sides of the shallow end as well as twin deep end swim outs.

Modern and practical, this style suits all backyards and is ideal for swimming and entertaining without compromising on features and design.



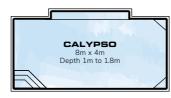
ODEL	LENGTH	WIDTH	DEPTH
orrento	8m	3.7m	1.05m – 1.8m

Pool Colour: Middleton Beach Silver All dimensions are approximate.



CALYPSO

Bring chic contemporary style to your outdoor space with this range of pool designs. With a generous side martini seat and corner swim outs, entertaining is a breeze while still providing plenty of space for swimming. Available in five size ranges to fit any backyard.



MODEL	LENGTH	WIDTH	DEPTH
Rio	5m	2.9m	1m – 1.53m
Hawaii	6m	3.6m	1m – 1.74m
Grenada	7m	3.8m	1m – 1.8m
Calypso	8m	4m	1m – 1.8m
Caribbean	9.5m	4.1m	1m – 1.8m

Pool Colour: Cottesloe Water Silver All dimensions are approximate.



MIAMI

Turn on the light and illuminate your outdoor space at night to create a stunning alfresco area perfect for those warm summer evenings. Sleek lines and a narrow width make this a current design suited to smaller outdoor spaces.

The space saving side steps allow for a generous swimming space. Sit back and relax on the extended seat across the shallow end and enjoy the view.



MODEL	LENGTH	WIDTH	DEPTH
Avalon	4.5m	2.5m	1.07m – 1.44m
Miami	6.5m	2.5m	1.07m – 1.7m

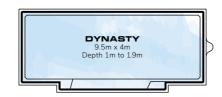
Pool Colour: Singleton Beach Silver All dimensions are approximate.



DYNASTY

This range of pools has everything you need to suit your family, from younger children up to teenagers.

A large entry step with martini seat can be turned into the perfect relaxation zone with the addition of optional spa jets. Part of the Child Confidence Ledge series, it is available in four sizes to suit various sized outdoor spaces.



MODEL	LENGTH	WIDTH	DEPTH
Mantra	6.5m	3.5m	1m – 1.75n
Adina	7.5m	4m	1m – 1.8m
Meridian	8.5m	4m	1m – 1.85n
Dynasty	9.5m	4m	1m – 1.9m

Pool Colour: Turquoise Beach Silver All dimensions are approximate.



BEDARRA

Have a beach party in your own backyard with this latest design featuring a generous beach entry area and wide entry steps.

A full-length martini seat can be used as a relaxation zone and the confidence ledge is perfect for young children learning to swim. Add a couple of waterproof bean bags to the wading area and you won't need to leave home all summer!



MODEL	LENGTH	WIDTH	DEPTH
Bedarra	7.5m	3.8m	1.3m – 1.7m
Hayman	8.5m	3.8m	1.3m – 1.8m

Pool Colour: Cottesloe Water Silver All dimensions are approximate.



EUROPA

Part of the Child Confidence Ledge series, these pools have a unique entry area featuring plenty of seating options to cater to the needs of your family and friends.

The generous width provides lots of space for pool games and splashing around and the confidence ledge is a great rest spot for children learning to swim.



MODEL	LENGTH	WIDTH	DEPTH
Alpine	6.5m	3.65m	1m – 1.6m
Europa	7.5m	3.65m	1m – 1.8m
Oceanic	8.5m	3.65m	1m – 1.85m

Pool Colour: Cottesloe Water Silver All dimensions are approximate.



ADRIATIC

Suited to small or medium
backyards, this range features a fulllength martini seat with step entry.
Generous side entry steps and deep
end swim out provide convenient
access in and out of the pool.

The geometric design is the perfect complement to modern architectural styles and landscaping, transforming your outdoor space into your dream entertaining area.



MODEL	LENGTH	WIDTH	DEPTH
Adriatic	6.25m	3m	1.03m - 1.75m
Marettimo	7.25m	3.4m	1.03m – 1.75m

Pool Colour: Middleton Beach Siver All dimensions are approximate.



LAP POOL

The perfect solution for long, narrow spaces, the Lap Pool is ideal for backyard exercise or simply having plenty of space to splash around.

Great for modern townhouses and busy lifestyles, the constant depth of 1.5m makes for easy lap swimming. Internal side mounted steps take up minimal space and allow the classic lines of this pool to flow.

LAP POOL 11m x 2.5m Depth 1.5m to 1.5m

 MODEL
 LENGTH
 WIDTH
 DEPTH

 Lap Pool
 11m
 2.5m
 1.5m – 1.5m

Pool Colour: Singleton Beach Silver All dimensions are approximate.



BISCAY

The 8m Biscay is perfect for narrow spaces that still have plenty of length. Side entry steps including a full width martini seat feature in the shallow end while the rest of the pool is left free for swimming or play.

The sleek, geometric lines can be further enhanced with modern coping and paving. Don't forget to add the barbie for the perfect Aussie outdoor entertaining space!



MODEL	LENGTH	WIDTH	DEPTH
Biscay	8m	2.1m	1m – 1.75m

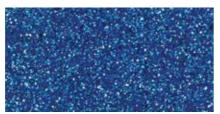
Pool Colour: Singleton Beach Silver All dimensions are approximate.

THE ULTIMATE **POOL FINISH**

Our stunning range of colours have exceptional fade resistance and sun protection for your pool. With a wide range of options available, take the time to select the one that best suits the vision you have for your outdoor space and landscaping.

Plants, trees, paving selection and the time of day can all affect the colour of your pool. If you want to highlight the reflective qualities of the water, choose a dark colour. The water will also be warmer as the dark colour absorbs the sun's warmth. Lighter colours will make your pool look larger and are generally cooler than a darker coloured pool.

DIAMOND LUSTRE



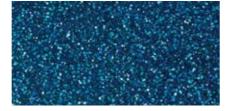
Cottesloe Water Silver



Middleton Beach Silver



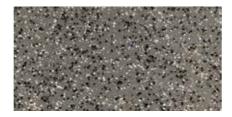
Singleton Beach Silver



Turquoise Beach Silver



Silhouette Sand



Grey Sky Silver

FINISHING TOUCHES

Complete your dream outdoor living space with our range of accessories designed to help you maximise the enjoyment of your new pool and make it the centrepiece of your backyard. From the essentials like fencing through to spectacular tile line additions, Riverina Pools can help you create the perfect pool for you and your family.



Tile Line





Spa



Spa Jets



Below Ground Blanket Box





Blanket & Roller



Swim Jets



Headers

Every effort has been made to represent true colours, however variations may occur due to the printing process. We recommend viewing colour samples before choosing your pool colour.





SOUTH AUSTRALIA

Gilles Plains 641 North East Road 08 8261 1388

Open: 9am - 5pm Monday - Friday, 10am - 4pm Saturday & 1pm - 4pm Sunday

RIVERINAPOOLS.COM.AU